



## FACILITIES

### Company Owned Warehouse

- 140,000+ Square Foot - Temperature Controlled

Two Overhead Cranes (24,380 # Lift Each)

### Company-Owned Fleet of Trucks

- Ten Fully Sided and Tarpred Trucks

## EQUIPMENT

### Processing Lines 60" C.T.L.

- Iowa Precision Shear I (.010 to .070)
- HERR VOSS (.024 to .135)

### Laser and Plasma Cutting Equipment

- 1,000W Mazak LASER
- 2,000W Mazak LASER
- 2,500W Mazak LASER
- 45Amp 6'x20' VICON PLASMA

### 20,000sq/ft Automated Powder Paint Line

36"x52"x240" Part Size

### CNC Automated Precision Band Saw

### CNC Press Brakes (4 CNC)

### Complete Weld Shop, MIG & Resistance

- 6 Semiautomatic MIG Welders

## QUALITY SERVICES

### Leveling, Cut-to-Length and Blanking

- Thicknesses from .010 through .135

### Shearing and Bending

### Laser and Plasma Cutting (Up to .5")

### Full Weld Shop Services

- Plate, Sheet Metal, Structural, Tubing and Wire

### Powder Paint Processing

- Steel, Aluminum and Coated Up to 20+ Feet Long

## SERVICE CENTER PRODUCTION CAPABILITIES

### LINE CAPACITY

	<u>LINE 1</u>	<u>LINE 2</u>
Max Coil Weight:	24,380 #	24,380 #
Max Coil Width:	60"	60"
Coil I.D.:	20" - 24"	20" - 24"
Coil O.D.:	60"	60"
Max Stack Length:	180"	180"
Min GA:	.008	.029
Max GA:	.060	.135
Max Speed:	100 FPM	100 FPM
Min Slit Width:	4"	6"
Max Slit Width:	60"	60"
Max Bdl. Weight:	10,000 #	10,000 #

### LEVELERS

Back Ups:  
Work Rolls:

### SUTTON

15  
17  
Screw Down  
Type

### HERR VOSS

7  
19  
Screw Down  
Type